

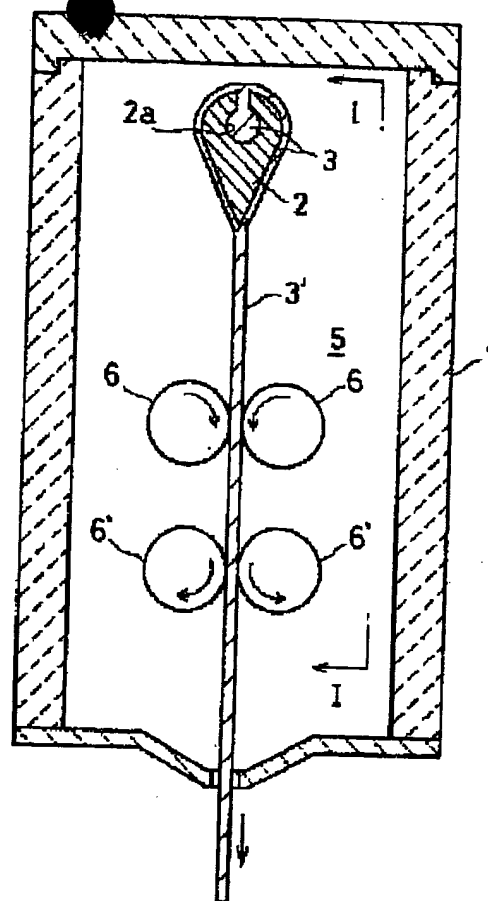
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APPLICANT : NIPPON SHEET GLASS CO LTD;

INVENTOR : HOSHINO KAZUHIKO;

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TITLE : PRODUCTION OF GLASS PANE AND
 APPARATUS FOR PRODUCTION
 THEREFOR



ABSTRACT : PROBLEM TO BE SOLVED: To provide a process for producing glass panes which is capable of making the warpage of the glass panes smaller and an apparatus for production therefor.

SOLUTION: This process consists in producing the glass pane by allowing fused glass 3 to flow down, forming the glass to a planar form by a forming body 2 and drawing the formed planar glass 3' downward while holding the glass by a pair of pulling rollers. Plural sets of a pair of the pulling rollers are arranged in the progressing direction of the glass in this process. The circumferential speed of a pair of the pulling rollers arranged above is set higher than the circumferential speed of a pair of the pulling rollers 6' arranged below.

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